

# Solar Power Manufacturing: Opportunities & Challenges



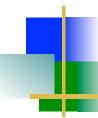
Panel on Manufacturing Opportunities in Solar Cleveland, OH • July 11, 2012

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## Clean Manufacturing Opportunities

- Clean energy manufacturing—OEMs and supply chains for renewable energy systems
  - Solar PV, concentrating solar, and other solar systems
  - Wind power generation
  - Biomass, hydro, geothermal, biofuels, etc.
- Clean energy transportation systems—OEMs and supply chains for advanced fuel vehicles, public transit and hybrid trucks
- Energy efficiency—applications; OEMs & supply chains:
  - Industrial energy efficiency (IEE)
  - Buildings—residential, commercial, public
  - Equipment manufacturers (CHP, motors, etc.)



# Policy Drivers

#### Creating demand for clean energy systems

- Energy portfolio standards (RPS, EERS)
- End-use product energy standards (equipment efficiency; fuel standards)
- Direct public investments
- Financial and tax incentives

#### Assuring domestic manufacturing capacity

- Financial and tax incentives
- Technical assistance
- Domestic content
- Workforce development





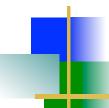
#### Solar power

- Photovoltaics (PV) and concentrating solar PVs (CPV)
- Concentrating solar power (CSP)—lenses or mirrors and tracking systems

#### Solar thermal

- Water heating, space heating, space cooling and process heat generation
- Solar concentrating technologies (parabolic dish, trough and Scheffler reflectors) provide process heat for commercial and industrial applications
- Solar lighting, cookers, distillation, chemical processes





## U.S. Solar Market 2011

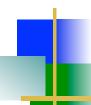
#### U.S. PV installation has been growing

- 109% 2011 (1,855 MW), 7% of PV globally, up from 5%, 2010
- Cumulative U.S. PV capacity=3,954 MW
- 28 new PV projects >10 MW, up from 2, 2009
- 8 states installed 50 MW each in 2011, up from 2 in 2009
- Installation totals 2011 increased in 18 of 23 states
- Leading states: CA(29%), NJ (17%), next five (AZ, NM, CO, PA, NY; 34%)
- 61,000 individual PV systems installed 2011; total number >214,000
- Value of PV systems 2011 climbed \$84 billion, up from \$5 billion, 2010
- Over 100,000 employed in solar energy sector

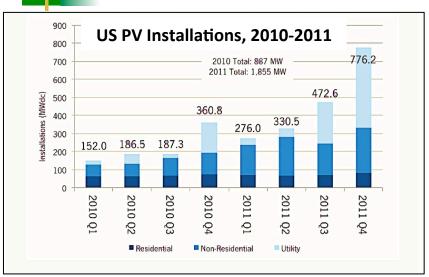
#### Concentrating Solar Power (CSP and CPV) growing

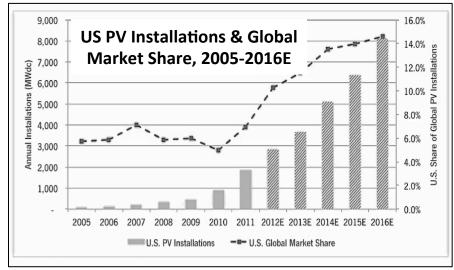
- >1,000 MW projects under construction as of December 31, 2011
- As of 12/31/2011, 516 MW of concentrating solar capacity in US

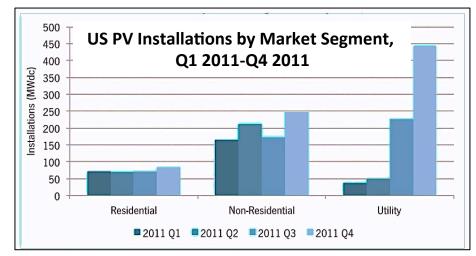




### U.S. PV Installations

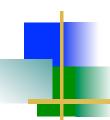






**Source**: SEIA, *Solar Market Insight Report Year-in-Review* 





## Key Events in Solar Energy 2011

#### **Solar Industry**

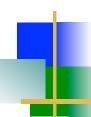
- **Google** invests \$280 million in Solar City tax equity fund (6/14)
- **First Solar** world-record CdTe cell efficiency, 17.3% (7/26)
- **Evergreen Solar** bankruptcy (8/15)
- Solar Trust of America announces PV use in Blythe 1 GW solar project (CPV) (8/22)
- **Solyndra** bankruptcy (9/5)
- **GE** announces CdTe facility in CO (10/13)
- Solar City, BofA, Merrill Lynch announce closure of financing for SolarStrong (11/29)
- **BP** announces shutting of solar business after more than 40 years (12/20)
- Sempra Energy announces 42 MW of 150
   MW Mesquite Solar project, AZ (12/27)

#### Government Related

- Section 1705 DOE Loan Guarantee program closes, after offering \$13.3 billion in full or partial guarantees to solar projects and manufacturing facilities (9/30)
- Solar World and 6 unnamed partners file anti-dumping countervailing duty petition in front of U.S. government against China and Chinese c-Si cell/module manufacturers (10/19)
- Section 1603 Treasury Program expires, forcing industry to revert back to tax equity financing (12/31)

Source: SEIA, Solar Market Insight Report Year-in-Review





## PV Manufacturing Value Chain

#### **PV Materials**

Monocrystalline Si Ingots Polycrystalline Si Ingots Metallurgical Si Solar Grade Si Si Chemicals Monocrystalline Si Wafers Polycrystalline Si Wafers

#### **PV Cells**

Monocrystalline
Polycrystaline
Thin-Film PV
Thin-Film CIGS
Thin-Film CdTe
Thin-Film Flexible PVs

## PV Cell Manufacturing Equipment

Turn-Key
Si Ingot Cutting
Si Ingot Crystal Growing
Si Ingot Turn-Key Si
Wafer Turn-Key
PV Cell Etching

PV Module
Component,
Connector, &
Mounting System
Manufacturers

#### **PV Modules**

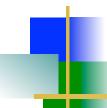
Monocrystalline
Polycrystaline
Thin-Film PV
Thin-Film CIGS
Thin-Film CdTe
Thin-Film Flexible PVs

#### PV Module Equipment

Cell Stringing, Cell Tabbing, PV Module Laminators, Framing, Thin-Film PV Turn-Key Production Line, etc. PV Solar Systems Manufacturers

**Inverters Energy Storage** 





## U.S. Solar Manufacturing 2011

#### Solar manufacturing facilities

- 600 domestic manufacturing facilities in solar value chain
- PV manufacturing facilities in 26 states producing primary PV system components, e.g., solar-grade polysilicon, ingots, wafers, cells, solar modules, inverters
- New facilities opened in AZ, CA, IL, KY, MI, MS, NC, NV, NY, OH, PA, TX, VT, WA, WI
- Further expansion in 2011, 2013: AZ, CO, IN, MA, MS, NC, NV, NY, OH, OR, PA, SC, TN
- Glass and steel supply utility-scale solar power plants, including CSP currently under construction in southwest.

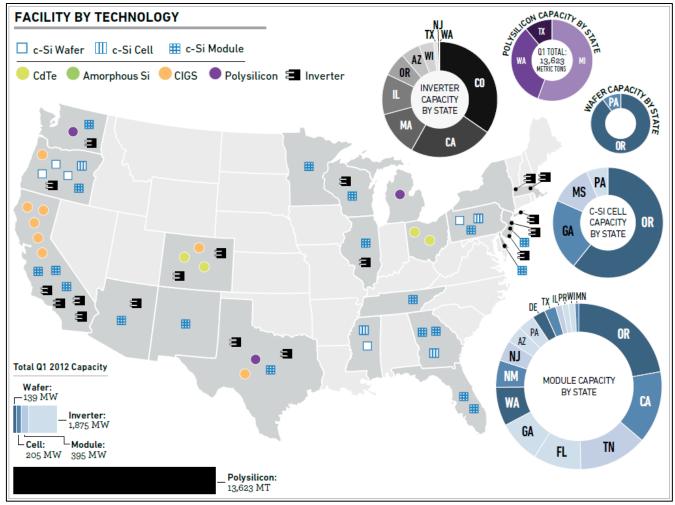
#### Solar manufacturing employment

- 24,000 Americans employed in US solar manufacturing sector
- Solar manufacturing jobs expected to grow by 14%, 2011-2012



Source: SEIA (www.seia.org)

## U.S. PV Manufacturing Facilities

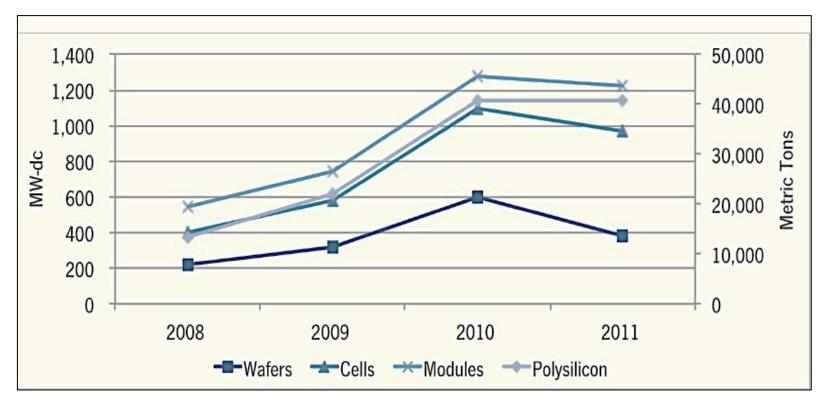




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## Value Chain Components

#### US PV Production 2008-2011

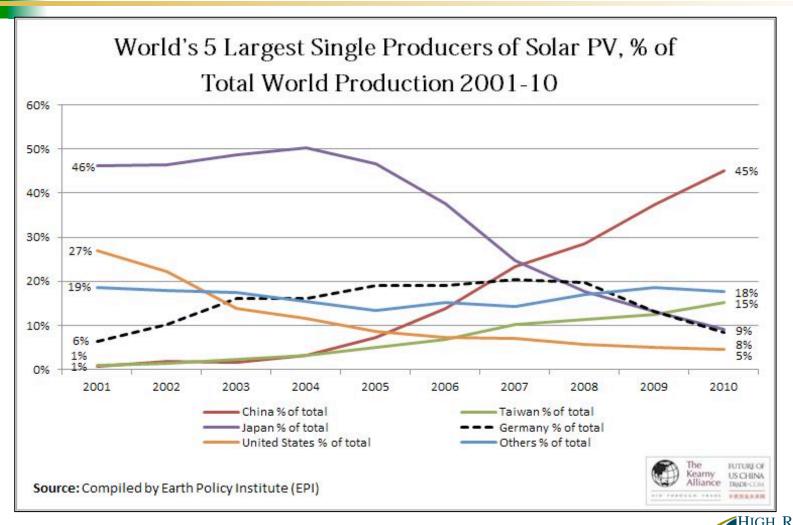


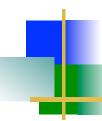
**US modules produced, 2011**: Crystalline silicon (68%); cadmium telluride (23%); CIGS (7%); amorphous Si (1%). Thin-film production at 32%, expected to grow.



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### World Solar PV Production





## Solar Energy Policies & Programs

#### Federal Programs

- State Energy Program (SEP)
- American Recovery and Reinvestment Act of 2009 (ARRA)
  - Advanced Energy Manufacturing Tax Credit (Section 48C)
  - 1603 Treasury Program (tax incentives for renewable energy projects)
- 1705 Loan Guarantee Program
- DOE science and innovation R&D: Energy Innovation Hubs; ARPA-E
- DOC/EDA: i6 Green Challenge
- DOL/ETA Green Jobs Initiatives

#### State Policies & Programs

- Capital access: loans, loan guarantees, revolving loans, grants, tax incentives
- Clean energy R&D and innovation programs/tax credits
- Technical assistance to small-medium-size manufacturers (SMMs)
- Green workforce training programs
- Clean energy demand creation: RPS, feed-in tariffs



## State CEM Policies

Program	California	Ohio	Michigan
Capital Access [loans, grants, tax credits]	<ul> <li>Clean Energy Business Financing Program (CEBFP)</li> <li>CalPERS Environmental Investment Initiative (Green Wave)</li> <li>Sales &amp; Use Tax Exclusion (SB 71)</li> <li>Alternative &amp; Renewable Fuel &amp; Vehicle Tech Program (AB 118)</li> </ul>	<ul> <li>OH Energy Gateway Fund</li> <li>Advanced Energy of OH Bipartisan Job Stimulus Package</li> <li>ss</li> </ul>	<ul> <li>MI EERE Revolving Loan Fund</li> <li>MI Loan Participation Program</li> <li>MI Collateral Support Program</li> <li>MI Centers of Energy Excellence (COEE)</li> <li>21st Century Jobs Fund</li> <li>PV Tax Credit</li> </ul>
Technology R&D	<ul> <li>Pubic Interest Energy Research Program (PIER)</li> <li>CA Innovation Hubs (iHubs)</li> <li>R&amp;D Tax Credit</li> </ul>	<ul> <li>OH Third Frontier Program</li> <li>OH Hubs of Innovation and Opportunity</li> </ul>	<ul><li>MI COEE</li><li>R&amp;D Tax Exempt Zones</li><li></li></ul>
SMM Assistance	CA MEP Partners: Corp. for Manuf. Excellence; CA Manuf. Technology Consulting	OH MEP Partners: Magnet, Techsolve, 7 Edison Centers	<ul> <li>MI MEP Partner: Michigan Manufacturing Technology Center (MMTC)</li> </ul>
Workforce Training	<ul> <li>Clean Energy Workforce Training Program (CEWTP)</li> <li>Alternative Renewable Training Program (AB 118)</li> </ul>	<ul> <li>Energizing Careers Workforce Training Program (ARRA)</li> </ul>	Michigan's Green Jobs Worker Retraining Initiative
Demand- Side Policies	<ul> <li>AB 32—Global Warning Solutions Act of 2006</li> <li>Renewable Portfolio Standard (RPS)</li> <li>Feed-In Tariffs Program</li> <li>CA Solar Initiative &amp; New Solar Homes Partnership</li> </ul>	Alternative Energy Portfolio Standard (AEPS)	Renewable Portfolio Standard (RPS)





#### Uncertain Political and Policy Environment

- ARRA, section 48C, section 1603, section 1705 programs end
- Election could affect federal and state clean energy programs and spending

#### Uncertain Market Conditions

- Shale gas boom
- US and global demand for clean energy technologies
- Increased foreign (China, Germany) competition
  - Anti-dumping-countervailing duty petition: Coalition for American Solar Manufacturing/SolarWorld Industries America Inc.

#### BGA GMAP State Proposals

- Clean Energy Bank(s); leverage state pension funds and university endowments
- Continue/expand existing state CEM and clean energy capital access programs
- Expand/continue support for R&D, green workforce, MEP assistance to SMMs, demand-side policies

